

**RESISTANCE BULB**  
MICA TYPE RTD



**YAMARI INDUSTRIES, LIMITED**  
山里産業株式会社

Head Office : 1-5-4, Mishimae, Takatsuki-shi,  
Osaka 569-0835, Japan  
Tel :+81-6-6441-4897 Fax:+81-6-6441-3516

Takatsuki Factory : 1-5-4, Mishimae, Takatsuki-shi,  
Osaka 569-0835, Japan  
Tel:+81-72-678-1313 Fax:+81-72-679-2006

Subsidiary  
in Canada : M.I. CableTechnologies, Inc. (MICT)  
Tel:+1-403-571-8266 Fax:+1-403-571-8267  
URL:<http://www.mict.ab.ca>

in Singapore : Thermosensor Technologies Pte. Ltd. (TST)  
Tel:+65-628-0090 Fax:+65-6262-0013  
URL:<http://www.thermosensor.com>

**RESIMIC**  
SHEATHED TYPE RTD

**RESISLIM**  
STEM TYPE RTD

**THERMOWELL**  
THERMOWELL



**YAMARI INDUSTRIES, LIMITED**

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## LINE OF BUSINESS

### Temperature Sensors:

Metal Sheathed Thermocouple, THERMIC  
Beaded Type Thermocouple with Protection Tube  
Metal Sheathed Resistance Temperature Detector, RESIMIC  
Resistance Temperature Detector with Protection Tube  
Fine Diameter Resistance Temperature Element, RESICERAM  
Tubular Stem Type Resistance Temperature Detector, RESISLIM  
Special Thermocouple for Ultra-High Temperature, HT-THERMIC  
Special Thermocouple for Temperature Measurement of Tube Skin  
Multi-Point Thermocouple

### Other products and Imported Equipment:

Metal Sheathed Heat Tracing Cable and Micro Heater Assembly  
Dissolved Oxygen Sensor for Molten Copper Bath, METAL-OX  
AM·FM Turbine Blade Tip Clearance Measuring System  
ISOTECH Precision Temperature Calibration Apparatus and Standard Thermometers  
Turbine Blade and Aircraft Wing Models for Wind-Tunnel Experiment  
Computerized Two & Three Dimensional Fine Traverser  
Total, Static and YAW Probes for high temperatures  
Temperature Transmitters

### Calibration Services for Temperature Sensors by JCSS Laboratory:

Precision calibration using Triple Point of Water and Mercury, Fixed Point Standards of pure metals and Standard Platinum Resistance Thermometer traceable to National Standard.  
Comparison Calibration with Standard Platinum Resistance Thermometer and Standard Thermocouple using Liquid Baths, Fluidized Bed Alumina powder Bath, and Electric Furnace. A Certified Calibration Report shall be issued.

### ACCREDITATIONS OF QUALITY ASSURANCE, SAFETY AND P.L. WARRANTY



JQA-0797  
Head Office / Takatsuki Factory  
Tokyo / Nagoya / Fukuoka



ISO 9001 : 2000 / JIS Q 9001 : 2000  
ISO 14001 : 1996 / JIS Q 14001 : 1996



symbolizes the traceability system in accordance with the measurement law.  
The Calibration results may be accepted internationally through ILAC/APLAC MRA.



CENELEC(KEMA)



2000-T163  
2000-T164

### ISO 9001

Since 1995, we maintain leading position as one of the reliable manufacturers of various temperature sensors under rigid quality assurance system to ISO 9001 which has compatibility with the qualification marks and logos (left).

### ISO 14001

Beginning in July, 2004, a key objective of all of Yamari's business operations has been to reduce industrial pollution and minimize damage to the environment. The environmental protection programs we have now established form part of our commitment to continual improvement, subject to a strict environmental management system meeting all the requirements of ISO 14001.

### JCSS:

In order to certify accuracy and reliability of the temperature sensors, we obtained an accreditation by IA Japan (International Accreditation Japan) in 1994 as a qualified temperature calibration service laboratory through an established traceability with the National Standard. JCSS (Japan Calibration Service System) is in conformity with ISO/IEC 17025 to provide measurement standards and measured quantities, i.e., an authorized certification of the temperature figures.

### P.L.

Our products are fully inspected to assure quality and proper functions, but for warranty to the customers, sufficient amount of P.L. Insurance is being covered.

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# RESISTANCE TEMPERATURE DETECTORS

## What is Resistance Temperature Detector (RTD)?

Generally, electrical resistance of any metallic conductor varies according to temperature changes. The sensor for measurement of temperature by utilizing this phenomenon is called "Resistance Thermometer" or "RTD" and can measure temperatures more precisely than other temperature sensors.



## Its Features

Resistance temperature detectors for industrial applications have the following features.

1. Good sensitivity.
2. Excellent stability and reproducibility.
3. High accuracy.

## Structure and Measuring Methods

### Structure:

Metal wire that changes its electric resistance to changes in temperature are utilized is called "Resistance Wire". This resistance wire, normally of platinum, is used to manufacture a temperature sensor called "Resistance Temperature Detector(RTD)Element". Generally speaking, RTD is composed of RTD element, lead wires, protection tube and terminals.

### Measuring Methods:

2-Wires Connection: Type W

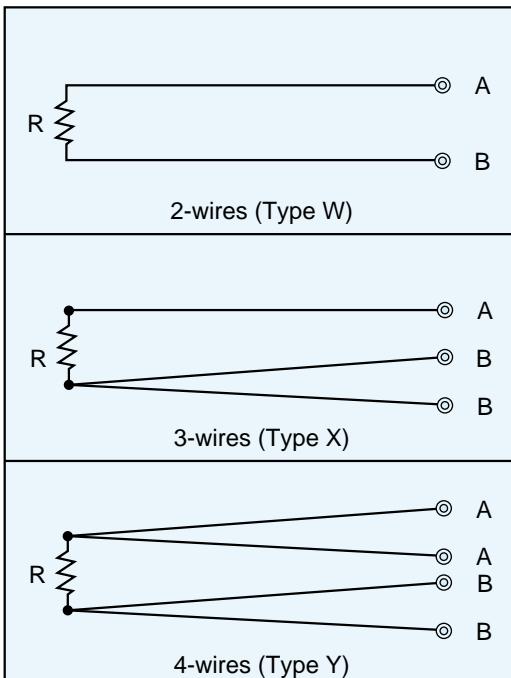
RTD element is connected to respective two wire leads. Although it is less expensive than other types, it is not recommendable for high precision measurement of temperature because it is susceptible to lead resistance and produces error.

3-Wires Connection: Type X

One end of RTD element is connected to two wire leads and the other end connected to single lead to eliminate the effect from lead resistance. This type is most widely used as a reliable method in industrial applications.

4-Wires Connection: Type Y

RTD element is connected to respective two wire leads to remove the effect from lead resistance. This connection cancels lead resistance effect and is especially recommended for high precision measurement of temperature but somewhat expensive than other types.



R = RTD element. ◎= Terminal.  
- = lead wire.  
A or B = Code for terminal

## Precautions in Practical Applications

Selection of proper RTD suitable for the application is the most important factor. For precision measurement of temperature, consideration should be given to selection of RTD element, protection tube, structure and fitting (location) according to the respective resistance to heat, corrosion, mechanical shock and other environmental conditions.

## Characteristics and Standards

JIS C 1604-1997  
JIS C 1604-1989 (JPt 100)  
IEC 751-1986 (Amd. '95)

BS EN60751-1996  
DIN EN60751-1996

## Nominal Resistance

Code	Resistance Value ( $\Omega$ at 0°C)	Resistance Ratio $R_{100}/R_0$
Pt 100	100	1.3851
(JPt 100)	100	1.3916

R<sub>100</sub> is resistance value at 100°C.  
R<sub>0</sub> is resistance value at 0°C.

## Operating Temperature Range

Code	Application	Operating Temperature
L	low temperature	-200~+100
M	medium temperature	0~350
H	high temperature	0~650*
S **	extra-high temperature	0~850

\* This shall be 500°C for sheathed type RTD

\*\* Not applicable for sheathed type RTD

## Temperature Tolerance

Tolerance(°C)	Measuring Temp.(°C)	-200	-100	0	100	200	300	400	500	600	650
		Class A	±0.55	±0.35	±0.15	±0.35	±0.55	±0.75	±0.95	±1.15	±1.45
	Class B	±1.3	±0.8	±0.3	±0.8	±1.3	±1.8	±2.3	±2.8	±3.3	±3.6

## Class and Rated Current

Code	Class	Tolerance(°C)		Rated Current(mA)
		Pt 100	(JPt 100)	
	A	±(0.15+0.002   t   )		0.5, 1, 2
	B	±(0.3 + 0.005   t   )		0.5, 1, 2, (5)

| t | means the measurement temperature expressed by a temperature (°C) unrelated to signs +, -.

## Temperature/Resistance Table

Std. °C	Pt100	JPt100	Std. °C	Pt100	JPt100	Std. °C	Pt100	JPt100	Std. °C	Pt100	JPt100	Std. °C	Pt100
-200	18.52	17.14	0	100.00	100.00	200	175.86	177.13	400	247.09	249.56	600	313.71
-190	22.83	21.46	10	103.90	103.97	210	179.53	180.86	410	250.53	253.06	610	316.92
-180	27.10	25.80	20	107.79	107.93	220	183.19	184.58	420	253.96	256.55	620	320.12
-170	31.34	30.12	30	111.67	111.88	230	186.84	188.29	430	257.38	260.02	630	323.30
-160	35.54	34.42	40	115.54	115.81	240	190.47	191.99	440	260.78	263.49	640	326.48
-150	39.72	38.68	50	119.40	119.73	250	194.10	195.67	450	264.18	266.94	650	329.64
-140	43.88	42.91	60	123.24	123.64	260	197.71	199.35	460	267.56	270.38	660	332.79
-130	48.00	47.11	70	127.08	127.54	270	201.31	203.01	470	270.93	273.80		
-120	52.11	51.29	80	130.90	131.42	280	204.90	206.66	480	274.29	277.22		
-110	56.19	55.44	90	134.71	135.30	290	208.48	210.30	490	277.64	280.63		
-100	60.26	59.57	100	138.51	139.16	300	212.05	213.93	500	280.98	284.02		
-90	64.30	63.68	110	142.29	143.01	310	215.61	217.54	510	284.30	287.40		
-80	68.33	67.77	120	146.07	146.85	320	219.15	221.15	520	287.62			
-70	72.33	71.85	130	149.83	150.67	330	222.68	224.74	530	290.92			
-60	76.33	75.91	140	153.58	154.49	340	226.21	228.32	540	294.21			
-50	80.31	79.96	150	157.33	158.29	350	229.72	231.89	550	297.49			
-40	84.27	83.99	160	161.05	162.08	360	233.21	235.45	560	300.75			
-30	88.22	88.01	170	164.77	165.86	370	236.70	238.99	570	304.01			
-20	92.16	92.02	180	168.48	169.63	380	240.18	242.53	580	307.25			
-10	96.09	96.02	190	172.17	173.38	390	243.64	246.05	590	310.49			

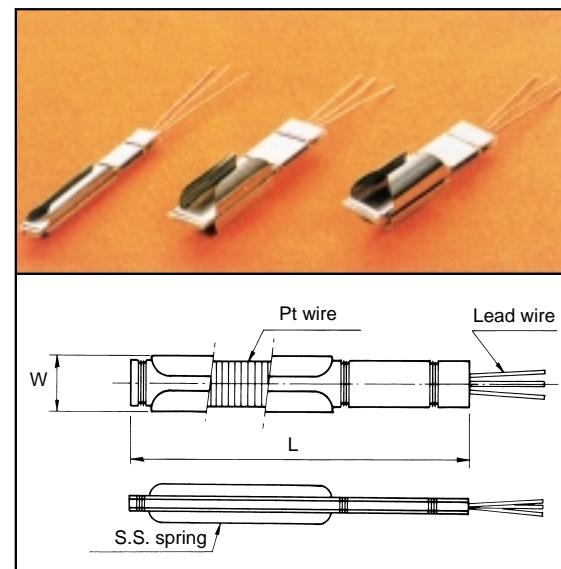
## Types of RTD Element

# RESIMICA

### Mica Type Platinum RTD Element

Mica type Platinum RTD element is composed of a mica plate wound with a high purity platinum wire and sandwiched in between two mica plates for insulation and, again, sandwiched in between two stainless steel plate springs and, then, fixed tightly by stainless steel wires.

Because of ease in handling and rigid structure, it is being used widely in industrial applications.



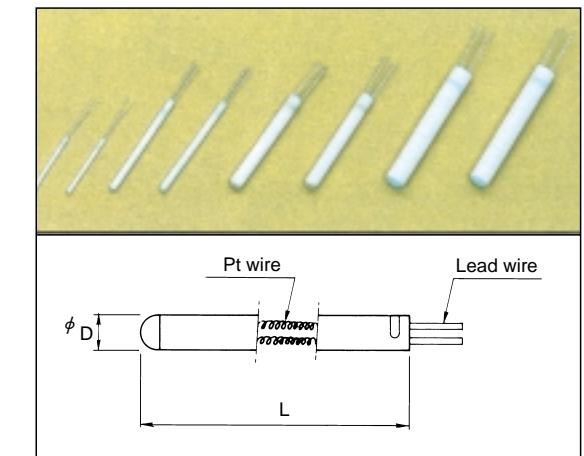
### Types

Type	Nominal Resistance(Ω)	Resistance Ratio R <sub>100</sub> /R <sub>0</sub>	Nom. Dimensions(mm)		I.D. of Protection Tube (mm)	Operating Temp. (°C)	Rated Current (mA)	Class
M100/ 40S	100	1.3851 JIS IEC DIN BS	50	4.0	5.0	Below 2	A	Below 1 A
M100/ 50S	100		50	5.0	6.0			
M100/ 50D	100×2		50	6.0	7.0			
M100/ 60S	100		50 (75)	7.0	8.0			
M100/ 60D	100×2		50 (75)	8.0	9.0			
M100/ 70S	100		50 (75)	9.0	10.0			
M100/ 70D	100×2		50 (75)	10.0~	11.0~16.0			
M100/ 80S	100		50	4.0	5.0			
M100/ 80D	100×2		50	5.0	6.0			
M100/ 90S	100		50 (75)	6.0	7.0			
M100/ 90D	100×2		50 (75)	7.0	8.0			
M100/100S	100	1.3916 Old JIS	50 (75)	8.0	9.0	Below 2 Below 5	B	Below 2 B
M100/100D	100×2		50 (75)	9.0	10.0			
MJ100/40S	100		50	4.0	5.0			
MJ100/50S	100		50	5.0	6.0			
MJ100/50D	100×2		50 (75)	6.0	7.0			
MJ100/60S	100		50 (75)	7.0	8.0			
MJ100/60D	100×2		50 (75)	8.0	9.0			
MJ100/70S	100		50 (75)	9.0	10.0			
MJ100/70D	100×2		50 (75)	10.0~	11.0~16.0			
MJ100/80S	100		50 (75)	4.0	5.0			
MJ100/80D	100×2		50 (75)	5.0	6.0			
MJ100/90S	100		50 (75)	6.0	7.0			
MJ100/90D	100×2		50 (75)	7.0	8.0			
MJ100/100S	100		50 (75)	8.0	9.0			
MJ100/100D	100×2		50 (75)	9.0	10.0			
In the Nominal Resistance column, × 2 means dual elements. Other sizes and nominal resistance values (500 Ω, 1000 Ω) are also available upon request.								

# RESICERAM®

### Ceramic Type Platinum RTD Element

**RESICERAM®** is composed of a coil-formed high purity platinum wire inserted into bores of a fine polished recrystallized Alumina ceramic body and fixed on its bottom by special heat resistant frit. As approximately 80% of the resistance wire is free of heat strain from temperature change, drift in resistivity is minimized and its reproducibility and long term stability are superior to any of conventional core-wound elements.



### Types

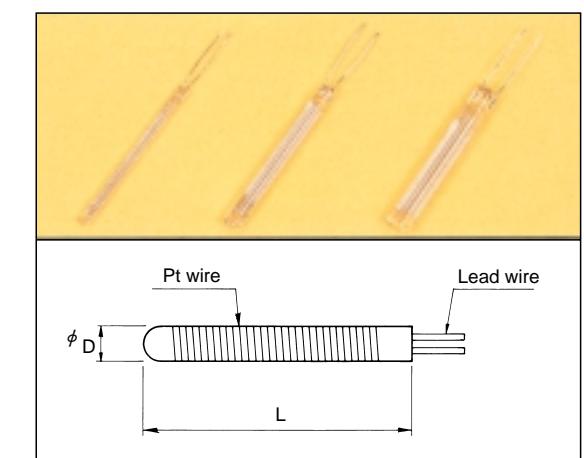
Type	Nominal Resistance(Ω)	Resistance Ratio R <sub>100</sub> /R <sub>0</sub>	Nom. Dimensions(mm)		Length(L)	O. D. (D)	Operating Temp. (°C)	Rated Current (mA)	Class
			Length(L)	Width(W)					
C100 / 0715S	100	1.3851 JIS IEC DIN BS	15	0.75	—200~500	Below 1	A	Below 1	A
C100 / 0915S	100		15	0.9					
C100 / 1210S	100		10	1.2					
C100 / 1615S	100		15	1.6					
C100 / 2815S	100		15	2.8					
C100 / 3025S	100		25	3.0					
C100 / 4530S	100		30	4.5					
CJ100/0715S	100	1.3916 Old JIS	15	0.75	Below 2	Below 2	B	Below 2	B
CJ100/0915S	100		15	0.9					
CJ100/1210S	100		10	1.2					
CJ100/1615S	100		15	1.6					
CJ100/2815S	100		15	2.8					
CJ100/3025S	100		25	3.0					
CJ100/4530S	100		30	4.5					

On order for dual element, put suffix D instead of S. Other special sizes are also available.  
For high temperature use (0-650°C) put suffix-H after S or D on element Types. Example — “C100/2815S-H”.

# RESIGLASS

### Glass-sealed Platinum RTD Element

It is composed of a high purity platinum wire wound non-inductively around a special glass body, of which resistivity at 0°C is adjusted to fall within the respective standard ranges, inserted into another special glass tube and heat sealed overall. Quick response and excellent in insulation, withstand voltage, vibration, and high resistance to liquid, chemicals and gases.



### Types

Type	Nominal Resistance(Ω)	Resistance Ratio R <sub>100</sub> /R <sub>0</sub>	Nom. Dimensions(mm)		Length(L)	O. D. (D)	Operating Temp. (°C)	Rated Current (mA)	Class	
			Length(L)	Width(W)						
G100 / 2025S	100	1.3851 JIS, IEC. DIN, BS	2.0	Below 1 Below 2	—200~350	A	Below 1	A	A	
G100 / 3025S	100		3.0							
G100 / 4025S	100		4.0							
GJ100/2025S	100	1.3916 Old JIS	2.0	Below 2 Below 5		B	Below 2	B	B	
GJ100/3025S	100		3.0							
GJ100/4025S	100		4.0							

Other sizes are also available.

# RESISTANCE BULB

(MODEL:RE)

## Mica Type RTD

### What is Mica Type RTD?

This is the most typical resistance temperature detector using RESIMICA (Mica type RTD element) as shown in the right picture.

### Features

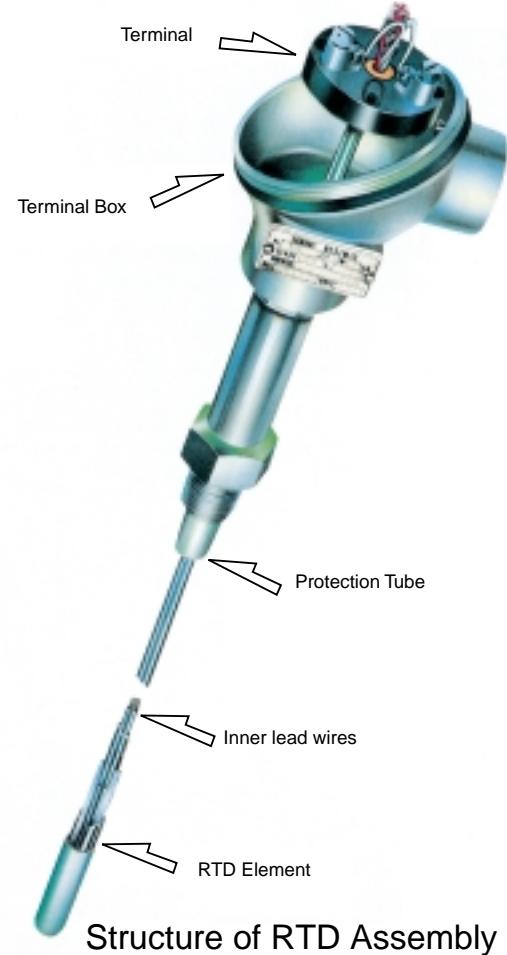
- 1) The use of high purity platinum resistance wire ensures precision measurement.
- 2) Excellent in stability and reproducibility.

### Vibration & Shock Resistance

For the use under high flow-velocity, vibration or mechanical shock, RTD element and inner lead wires are protected by shock-resistant stainless steel inner tube support.

### Low Temperature Treatment

Low temperatures often cause dew condensation in a protection tube that results in deterioration of insulation resistance. For use at sub-zero temperature, please specify "Low Temperature Treatment" that makes the sensing tip of RTD element covered with silicon or paraffin coating to protect from dewing.



### Standard Specifications

Nominal Resistance (at 0°C)	Code
Pt 100Ω	100
JPt 100Ω	J100

No. of Element	Code
1 (Single)	S
2 (Double)	D

Lend Connection	Code
2-wires	W
3-wires	X
4-wires	Y

Rated Current	Code
0.5 mA	005
1 mA	01
2 mA	02
5 mA*	05

\*:5 mA for JPt100

### Lead Wires to Applications

Application	Code	Operating Temperature	Inner Lead Wires
Low Temperature	L	-200~100°C	Silver
Mid. Temperature	M	0~250°C	Silver
High Temperature	H	0~400°C	Nickel

### Properties of Insulating Tubes

Material	Code	Operating Temp.	Maximum Temp.	Properties
Ceramic 1	PS1	1400°C	1600°C	Highest insulation among insulation materials. Solid.
Teflon	FEP	180°C	200°C	Excellent resistance to heat, chemicals, etc. Flexible.
Polyimid	PM	220°C	—	Characteristics similar to FEP but tougher and thin-wall thickness.

### Properties of Metal Protection Tubes

Material	Code	Operating Temp.	Properties
Copper	CU	250°C	Good heat conductivity and excellent corrosion-resistance.
Brass	BS	Oxidizing400°C Reducing 150°C	Similar to Copper and good workability.
304S. S.	304	980°C	High resistance to heat and corrosion.
316S. S.	316	980°C	Excellent resistance to heat, acids and alkalis.
316L.S. S.	316L	980°C	Excellent resistance to grain boundary corrosion.
Titanium	TI	Oxidizing250°C Reducing1000°C	Excellent resistance to corrosion at low temp. but easily oxidized and embrittled at high temperature.
Monel	MN	Oxidizing500°C Reducing 600°C	Excellent resistance to heat, high pressure and corrosion.

Other special tubes are also available. Operating and maximum temperatures vary depending on atmospheres.

### Standard Dimensions of Protection Tubes

material size(mm)	Regular Type single			Regular Type double			Shock Proof Type single			Shock Proof Type double			Remarks
	304	316	316L	304	316	316L	304	316	316L	304	316	316L	
7 X 5	○												
8 X 6	○	○											
9 X 7	○				○								
10 X 8	○	○	○	○	○	○	○	○	○	○	○	○	
11 X 9	○			○			○			○		○	
12 X 9	○	○	○	○	○	○	○	○	○	○	○	○	
13 X 9	○			○			○			○		○	
13.8X 9.4	○	○	○	○	○	○	○	○	○	○	○	○	8A SCH.40
15 X 11	○	○	○	○	○	○	○	○	○	○	○	○	
16 X 12	○			○			○			○		○	
17.3X12.7	○	○	○	○	○	○	○	○	○	○	○	○	10A SCH.40
20 X 16	○			○			○			○		○	
21.7X16.1	○	○	○	○	○	○	○	○	○	○	○	○	15A SCH.40

### SURFACE COATINGS

#### Corrosion Resistant Lining & Coating

Coating Material	Thickness (mm)	Structure	Max Oper. Temp.	Characteristics
Glass-lining	1~1.2	Steel+Glass	450°C	Good protection against oxidation and gas penetration but poor thermal shock resistance.
Teflon(FEP)coating	0.3	Metal+FEP	120°C	Suitable in concentrated 2HCl, H <sub>2</sub> SO <sub>4</sub> and HNO <sub>3</sub> and most of chemicals but depending on temperature conditions.

For Abrasion Resistance..... Stellite, Colmonoy, Tungsten and other materials can be processed to improve abrasion resistance of metal protection tubes. For further details, please consult factory.

## Standard Assemblies of Mica Type RTD (MODEL:RE)

<b>RE01</b> Insulator Threaded Type	<p>Order Code : RE01 - M 100 S X 02 - L -</p> <p>Ref Page : P8</p> <p>Applicable tube I.D. P6 + KN Term. Box P11</p>
<b>RE12</b> Metal Protection Tube Type	<p>Order Code : RE12 - M J100 S X 02 - L - KN -</p> <p>Ref Page : P8</p> <p>Dimensions of Prot. Tube P9 / 316 Material P9</p>
<b>RE13</b> Metal Protection Tube Type (Screwed)	<p>Order Code : RE13 - M 100 S X 02 - L / U -</p> <p>Ref Page : P8</p> <p>KN - 15 / 316 + R 1/2 / 316 Thread Std. P11 Dimensions of Prot. Tube P9 Material P9</p>
<b>RE14</b> Metal Protection Tube Type (Flanged)	<p>Order Code : RE14 - M 100 S X 02 - L / U - KN -</p> <p>Ref Page : P8</p> <p>15 / 316 + JIS10K25ARF / 316 Dimensions of Prot. Tube P9 Flange Rating P9 Material P21</p>
<b>Shock Proof Models</b>	
<b>RE51</b> Basic Type without Protection Tube	<p>Order Code : RE51 - M 100 S X 02 - L -</p> <p>Ref Page : P8</p> <p>11 + KN Applicable tube I.D. P6 Term. Box P11</p>
<b>RE52</b> Metal Protection Tube Type	<p>Order Code : RE52 - M 100 S X 02 - L -</p> <p>Ref Page : P8</p> <p>KN - 15 / 316 Dimensions of Prot. Tube P11 Material P9</p>
<b>RE53</b> Metal Protection Tube Type (Screwed)	<p>Order Code : RE53 - M 100 S X 02 - L / U -</p> <p>Ref Page : P8</p> <p>KN - 15 / 316 + R 1/2 / 316 Thread Std. P11 Dimensions of Prot. Tube P9 Material P9</p>
<b>RE54</b> Metal Protection Tube Type (Flanged)	<p>Order Code : RE54 - M J100 S X 02 - L / U - KN -</p> <p>Ref Page : P8</p> <p>15 / 316 + JIS10K25ARF / 316 Dimensions of Prot. Tube P9 Flange Rating P9 Material P21</p>

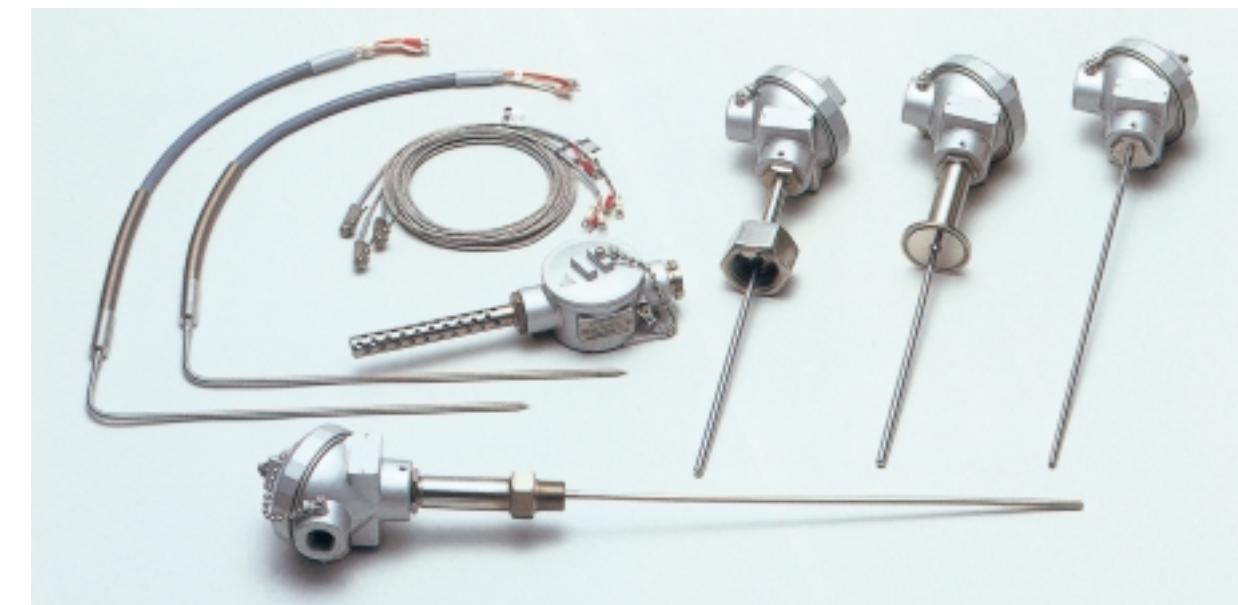
In case of JPt ( $R_{100}/R_0=1.3916$ ), put a suffix-J, Example see code RE 12 and RE 54.

## Terminal Boxes

Other entry threads of R, NPT or Metrics can be specified.

Type	Weather Proof KN	Wall Mount KW	Plastics Molded KP
Material: Conduit Dia: No. of Terminals: Terminal Block: Surface Finish: Surface Color:	Al-alloy diecast G $\frac{1}{2}$ • G $\frac{3}{4}$ 2, 3, 4, 6 Ceramic Melamin baked Metallic Silver	Al-alloy diecast G $\frac{1}{2}$ • G $\frac{3}{4}$ 2, 3, 4, 6 Ceramic Melamin baked Metallic Silver	Phenolic Resin G $\frac{1}{2}$ 2, 3, 4 Ceramic Black
Dimensions			
Type	Flame Proof * KG (d2G4,Exd IIC T6)	Two Way Cable Entry KR	Dual Cable Entry KF
Material: Conduit Dia: No. of Terminals: Terminal Block: Surface Finish: Surface Color:	Al-alloy diecast, Stainless Steel M16, 20, 25 2, 3, 4, 6 Bakelite Melamin baked Metallic Silver	Al-alloy diecast G $\frac{1}{2}$ X2 4, 6 Ceramic Melamin baked Metallic Silver	Al-alloy diecast G $\frac{1}{2}$ X2 4, 6 Ceramic Melamin baked Metallic Silver
Dimensions			

\* Approved by KEMA for "II2G EEx d IIC T6" to CENELEC EN 50018.  
Two way entry model also available.



# RESIMIC®

(MODEL:RM)

## Sheathed Type RTD

### RESIMIC® What is RESIMIC?

RESIMIC® is a registered trade name of YAMARI's metal sheathed RTD that has a monolithic structure comprising of RESICERAM® element and MI cable (MgO compacted, metel sheathed lead wires). This newly developed RTD has very quick response, longer service life and high accuracy under critical conditions.

### RESIMIC® Its Features

#### 1) Quick Response:

Since RESIMIC® sensing part is filled with high purity alumina powder and protected by a metal sheath, it has much faster response than those of ordinary RTD's and can follow any slight change in temperature.

#### 2) High Flexibility:

Except for the sensing part of up to 60mm from the tip, it can be bent to the radius equal to 2 times of the sheath O.D.

#### 3) High Accuracy:

Since high purity platinum resistance wire is used, it has high accuracy falling within the class of A or B stipulated by JIS C1604-1997, or other internationally known Standards.

#### 4) Wide Variety of Specifications:

Outer diameters from 3.2mm to 8.0mm and total length up to 150 meters are available.

#### 5) Wide Range of Measuring Temperatures:

From cryogenic ( $-200^{\circ}\text{C}$ ) to high temperature ( $+500^{\circ}\text{C}$ ) can be measured although it may vary depending on surrounding atmospheres.



### RESIMIC® Types and Codes

Nominal Resistance (at 0°C)	Code
Pt 100Ω	100
JPt 100Ω	J100

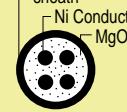
Lead Connection	Code
3 wires	X
4 wires	Y

Number of Element	Code
1 (single)	S
2 (double)	D

Rated Current	Code
0.5 mA	005
1 mA	01
2 mA	02
5 mA*	05

\*: 5 mA for JP100

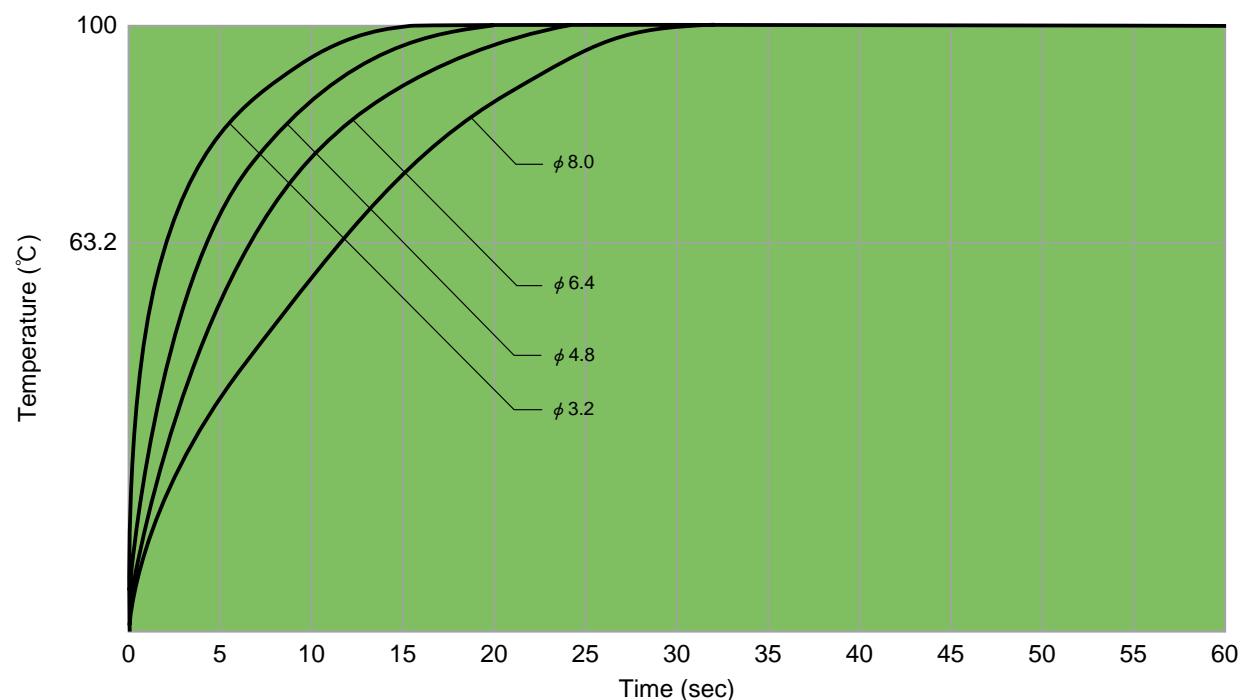
### RESIMIC® Sheathed Leads

	Sheath O. D. (mm)	Conductor Dia. (mm)	Lead Resistance (Ω/m at 20°C)	Sheath Wall(mm)	Sheath Material	Max Length (m)
	3.2	0.33	1.106	0.30	316 SS	150
	4.8	0.51	0.467	0.43	316 SS	60
	6.4	0.66	0.276	0.58	316 SS	30
	8.0	0.81	0.177	0.74	316 SS	15
	4.8	0.51	0.467	0.43	316 SS	60
	6.4	0.66	0.276	0.58	316 SS	30
	8.0	0.81	0.177	0.74	316 SS	15

### RESIMIC® Response Time

The “ $\tau$ ” Constants (63.2%) when RESIMIC® is immersed into  $100^{\circ}\text{C}$  (boiling water) from  $0^{\circ}\text{C}$  (ice bath).

- $\phi 3.2$  less than 2 sec.
- $\phi 4.8$  less than 4 sec.
- $\phi 6.4$  less than 6 sec.
- $\phi 8.0$  less than 11 sec.



# RESISLIM

(MODEL:RS)

## Stem Type RTD

### RESISLIM What is RESISLIM?

RESISLIM is a newly developed RTD assembly that is composed of a fine diameter metal protection tube in which high purity  $\text{Al}_2\text{O}_3$  powder is tightly compacted and sealed around RESICERAM® element.

### RESISLIM Its Features

- 1) Due to small mass of heat and finer diameter, it is possible to measure temperatures in such places where conventional types are not accessible.
- 2) It has quicker response than Mica type RTD or RESIMIC®.
- 3) It has accuracies of class A or B stipulated by JIS C1604-1997, or other internationally known standards due to use of RESICERAM® elements.
- 4) It has wide range of operating temperatures from  $-200^\circ\text{C}$  to  $+650^\circ\text{C}$  depending on surrounding atmospheres as in the case of RESIMIC®.

### RESISLIM Types and Codes

Nominal Resistance (at $0^\circ\text{C}$ )	Code
Pt 100Ω	100
JPt 100Ω	J100

Number of Element	Code
1 (single)	S
2 (double)	D

Lead Connection	Code
3-wires	X
4-wires	Y

Rated Current	Code
0.5 mA	005
1 mA	01
2 mA	02
5 mA*	05

\*: 5 mA for JPt100

### Inner Lead Material to Operating Temperature

Application	Code	Operating Temperature	Lead Material
Mid. Temperature	M	$-200\sim 250^\circ\text{C}$	Silver
High Temperature	H	$0\sim 650^\circ\text{C}^*$	Nickel

\*: Operating temperature of Old JIS JPt is up to  $500^\circ\text{C}$ .

### RESISLIM Types

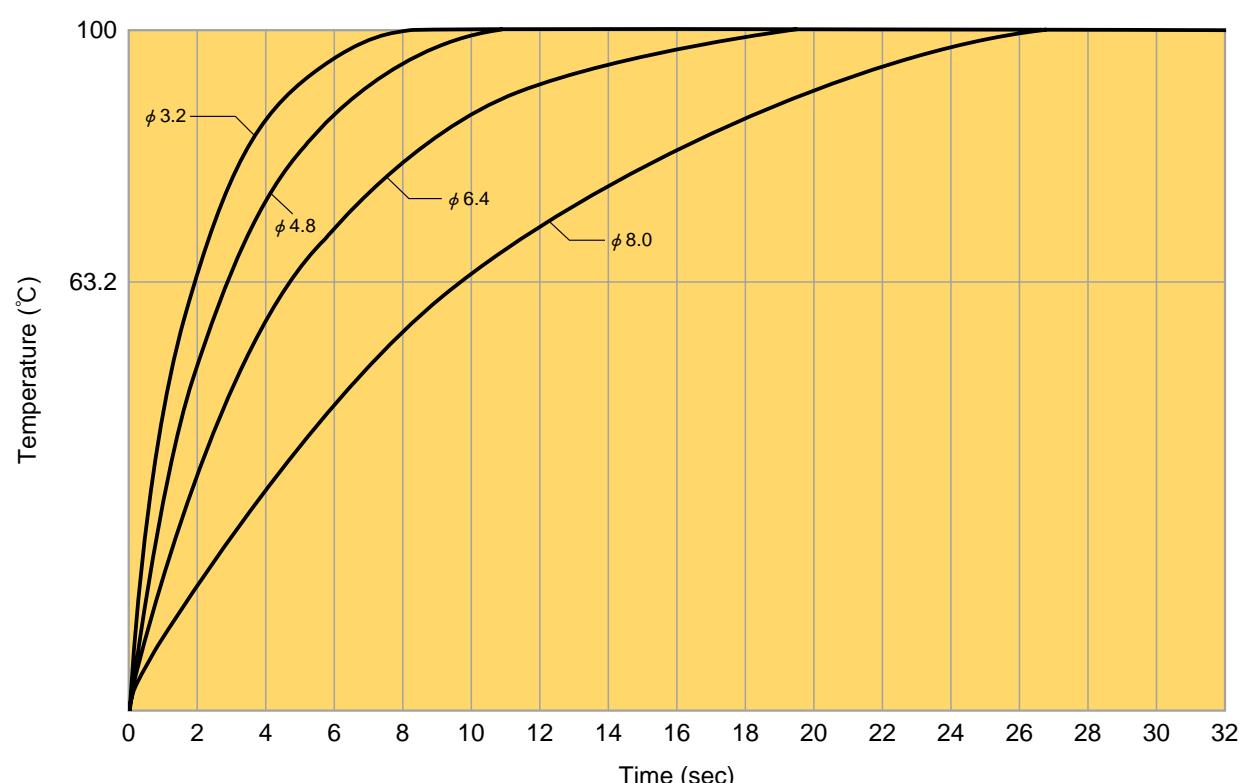
Nominal Resistance (at $0^\circ\text{C}$ )	Nom. O.D. (mm)	Manufacturable Range to Operating Temp.		Maximum Length (mm)
		$-200\sim 250^\circ\text{C}$	$250\sim 650^\circ\text{C}^*$	
Pt 100Ω	1.0	○		200
	1.2	○		"
	1.6	○		1,000
	2.0	○		"
	2.5	○		"
	3.2	○	○	2,000
	4.0	○	○	"
	4.8	○	○*	"
	6.4	○	○*	"
	8.0	○	○*	"
JPt 100Ω	3.2	○		2,000
	4.0	○		"
	4.8	○	○	"
	6.4	○	○*	"
	8.0	○	○*	"

\*: High temperature models of up to  $650^\circ\text{C}$  are available upon request.

### RESISLIM Response Time

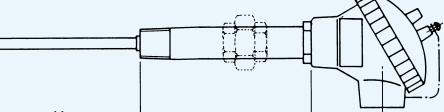
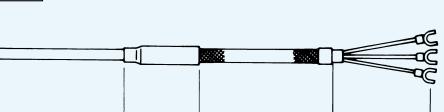
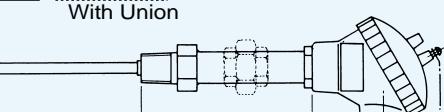
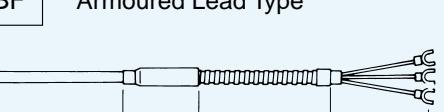
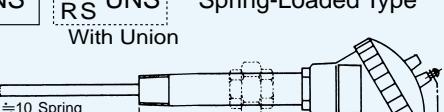
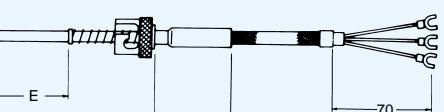
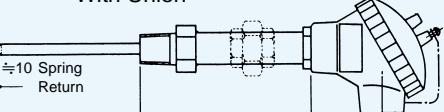
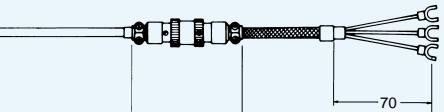
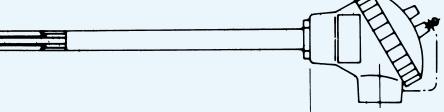
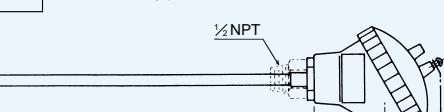
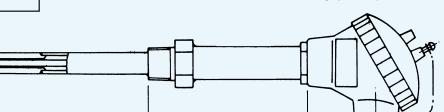
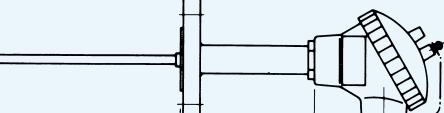
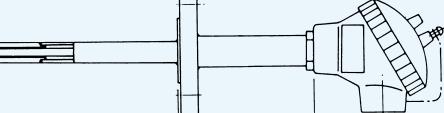
The “ $\tau$ ” Constants (63.2%) when RESISLIM is immersed into  $100^\circ\text{C}$  (boiling water) from  $0^\circ\text{C}$  (ice bath).

$\phi 3.2$	less than 2 sec.
$\phi 4.8$	less than 3 sec.
$\phi 6.4$	less than 5 sec.
$\phi 8.0$	less than 10 sec.



# Standard Assemblies of

**RESIMIC®** (MODEL:RM)  
**RESISLIM** (MODEL:RS)

<b>RM RS A</b> Basic Type  <p>Length: L, Lead Length: 50</p>	Order Code : <b>RMA</b> - M 100 S X 02 / 32 - Type Inner Leads Resist. No. of Element Lead Rated O.D. P13,P14 P13,P15 L Length	<b>RM RS N</b> <b>RM RS UN</b> Screwed Type With Union  <p>Length: U, Lead Length: L</p>	Order Code : <b>RMN</b> - M 100 S X 02 / 48 - Type Inner Leads Resist. No. of Element Lead Rated O.D. P13,P14 P13,P15 L / U - KN - R 1/2 / 304 Length Insert Term. Box Thread Std Material P11
<b>RM RS B</b> Flexible Lead Type  <p>Length: L, Lead Length: 55, Insert Length: A</p>	Order Code : <b>RMB</b> - M 100 S X 02 / 32 - Type Inner Leads Resist. No. of Element Lead Rated O.D. P13,P14 P13,P15 L - WR13 (A) Length Lead Insert Length P19	<b>RM RS NB</b> <b>RM UNB RS</b> Screwed Type With Union  <p>Length: U, Lead Length: L</p>	Order Code : <b>RMNB</b> - M 100 S X 02 / 48 - Type Inner Leads Resist. No. of Element Lead Rated O.D. P13,P14 P13,P15 L / U - KN - R 1/2 / 304 Length Insert Term. Box Thread Std Material P11
<b>RM RS BF</b> Armoured Lead Type  <p>Length: L, Lead Length: 55, Insert Length: A</p>	Order Code : <b>RMBF</b> - M 100 S X 02 / Type Inner Leads Resist. No. of Element Lead Rated P13,P14 48 - L - WR13 - A O.D. Length Lead Insert Length P13,P15 P19	<b>RM RS NS</b> <b>RM UNS RS</b> Spring-Loaded Type With Union  <p>Length: U, Lead Length: L</p>	Order Code : <b>RMNS</b> - M J100 S X 02 / 48 - Type Inner Leads Resist. No. of Element Lead Rated O.D. P13,P14 P13,P15 L / U - KN - R 1/2 / 304 Length Insert Term. Box Thread Std Material P11
<b>RM RS BYS</b> Bayonet Mount Type  <p>Length: L, Lead Length: 55, Insert Length: A</p>	Order Code : <b>RMBYS</b> - M 100 S X 02 / Type Inner Leads Resist. No. of Element Lead Rated P13,P14 48 - L - WR13 - A O.D. Length Lead Insert Length P13,P15 P19	<b>RM NBS RS</b> <b>RM UNBS RS</b> Spring-Loaded Type With Union  <p>Length: U, Lead Length: L</p>	Order Code : <b>RMNBS</b> - M J100 S X 02 / 48 - Type Inner Leads Resist. No. of Element Lead Rated O.D. P13,P14 P13,P15 L / U - KN - R 1/2 / 304 Length Insert Term. Box Thread Std Material P11
<b>RM RS ES</b> Metal Connector Type  <p>Length: L, Lead Length: 81, Insert Length: A</p>	Order Code : <b>RMES</b> - M 100 S X 02 / Type Inner Leads Resist. No. of Element Lead Rated P13,P14 48 - L - WR13 - A O.D. Length Lead Insert Length P13,P15 P19	<b>RM RS P</b> Metal Protection Tube Type  <p>Length: L</p>	Order Code : <b>RMP</b> - M 100 S X 02 / 48 - Type Inner Leads Resist. No. of Element Lead Rated O.D. P13,P14 P13,P15 L - KN - 15 / 304 Length Term. Box Dimensions of Material P11 P9
<b>RM RS H</b> Basic Type with Terminal Box  <p>Length: L, Insert Length: U, Terminal Box: P11, Bushing: 1/2 BU</p>	Order Code : <b>RMH</b> - M 100 S X 02 / 48 - Type Inner Leads Resist. No. of Element Lead Rated O.D. P13,P14 P13,P15 L - KN + NPT 1/2 BU Length Term. Box Bushing P11	<b>RM RS PB</b> Metal Protection Tube Type (Screwed)  <p>Length: U, Lead Length: L</p>	Order Code : <b>RMPB</b> - M 100 S X 02 / 48 - Type Inner Leads Resist. No. of Element Lead Rated O.D. P13,P14 P13,P15 L / U - KN - 15 / 304 + Length Insert Term. Box Dimensions of Prot. Tube P11 P9 R 1/2 / 304 Material
<b>RM RS NF</b> Flanged Type  <p>Length: U, Insert Length: L, Terminal Box: P11, Flange Rating: JIS10K25ARF</p>	Order Code : <b>RMNF</b> - M 100 S X 02 / 48 - Type Inner Leads Resist. No. of Element Lead Rated O.D. P13,P14 P13,P15 L / U - KN - JIS10K25ARF / 304 Length Insert Term. Box Flange Rating Material P11 P21	<b>RM RS PF</b> Metal Protection Tube Type (Flanged)  <p>Length: U, Insert Length: L, Terminal Box: P11, Flange Rating: JIS10K25ARF</p>	Order Code : <b>RMPF</b> - M 100 S X 02 / 48 - Type Inner Leads Resist. No. of Element Lead Rated O.D. P13,P14 P13,P15 L / U - KN - 15 / 304 + Length Insert Term. Box Dimensions of Prot. Tube P11 P9 JIS10K25ARF / 304 Material P21

In case of JPt ( $R_{100}/R_0 = 1.3916$ ), put suffix-J. Example see code RMNF and RMNS.

## Optional Accessories

Unit : mm						
	$\phi D$	TYPE	S <sub>1</sub>	S <sub>2</sub>	A	B
1. Fixed Type Bushing 304SS	1.0	BN 101	R $\frac{1}{8}$	—	10	16
	1.6	BN 161	R $\frac{1}{8}$	—	10	16
	2.2	BN 221	R $\frac{1}{8}$	—	10	16
	3.2	BN 321	R $\frac{1}{8}$	—	10	16
		BN 322	R $\frac{1}{4}$	—	12	20
		BN 324	R $\frac{1}{2}$	—	20	35
	4.8	BN 481	R $\frac{1}{8}$	—	10	16
		BN 482	R $\frac{1}{4}$	—	12	20
		BN 484	R $\frac{1}{2}$	—	20	35
		BN 486	R $\frac{3}{4}$	—	20	35
	6.4	BN 642	R $\frac{1}{4}$	—	12	20
		BN 644	R $\frac{1}{2}$	—	20	35
		BN 646	R $\frac{3}{4}$	—	20	35
	8.0	BN 802	R $\frac{1}{4}$	—	12	20
		BN 804	R $\frac{1}{2}$	—	20	35
		BN 806	R $\frac{3}{4}$	—	20	35
2. Compression Fitting 304SS	1.0	CF 101	R $\frac{1}{8}$	—	10	33
	1.5	CF 151	R $\frac{1}{8}$	—	10	33
	1.6	CF 152	R $\frac{1}{4}$	—	12	35
	1.6	CF 161	R $\frac{1}{8}$	—	10	33
	1.6	CF 162	R $\frac{1}{4}$	—	12	35
	2.0	CF 201	R $\frac{1}{8}$	—	10	33
		CF 202	R $\frac{1}{4}$	—	12	35
	2.2	CF 221	R $\frac{1}{8}$	—	10	33
		CF 222	R $\frac{1}{4}$	—	12	35
	3.0	CF 301	R $\frac{1}{8}$	—	10	33
		CF 302	R $\frac{1}{4}$	—	12	35
	3.2	CF 321	R $\frac{1}{8}$	—	10	33
		CF 322	R $\frac{1}{4}$	—	12	35
	4.5	CF 451	R $\frac{1}{8}$	—	10	33
		CF 452	R $\frac{1}{4}$	—	12	35
	4.8	CF 481	R $\frac{1}{8}$	—	10	33
		CF 482	R $\frac{1}{4}$	—	12	35
	6.0	CF 602	R $\frac{1}{4}$	—	12	35
	6.4	CF 642	R $\frac{1}{4}$	—	12	35
	8.0	CF 802	R $\frac{1}{4}$	—	12	35
3. Compression Fitting with Bushing 304SS	3.2	CF 323	R $\frac{3}{8}$	R $\frac{1}{8}$	15	54
		CF 324	R $\frac{1}{2}$	R $\frac{1}{8}$	20	59
		CF 326	R $\frac{3}{4}$	R $\frac{1}{8}$	20	59
	4.8	CF 483	R $\frac{3}{8}$	R $\frac{1}{8}$	15	54
		CF 484	R $\frac{1}{2}$	R $\frac{1}{8}$	20	59
		CF 486	R $\frac{3}{4}$	R $\frac{1}{8}$	20	59
	6.4	CF 643	R $\frac{3}{8}$	R $\frac{1}{4}$	15	54
		CF 644	R $\frac{1}{2}$	R $\frac{1}{4}$	20	59
		CF 646	R $\frac{3}{4}$	R $\frac{1}{4}$	20	59
	8.0	CF 803	R $\frac{3}{8}$	R $\frac{1}{4}$	15	54
		CF 804	R $\frac{1}{2}$	R $\frac{1}{4}$	20	59
		CF 806	R $\frac{3}{4}$	R $\frac{1}{4}$	20	59

Note: The standard cotter is Stainless Steel but Teflon cotter (Type TCF) is also available.

## Types of Lead Wires

Appearance	Type	Color Coding	Dimensions	Covering	Application
	WR12	Black (Red, White, Blue)	Conductor 0.4/7 Nom. O.D. $\phi 9.0\text{mm}$	Outer: PVC insulating sheath. Inner: Copper shield	General
	WR13	Grey (Red, White, White)	Conductor 0.18/20 Nom. O.D. $\phi 5.0\text{mm}$	Outer: Stainless Steel shield. Inner: Glass braided insulating sheath.	High Temp.
	WR13D	Grey (R,W,W) (R,W,W)	Conductor 0.18/20 Nom. O.D. $\phi 6.6\text{mm}$	"	"
	WR15A	Grey (R,W,W)	Conductor 0.18/20 Nom. O.D. $\phi 5.0\text{mm}$	Outer: Heat-resistant PVC insulating sheath. Inner: Copper shield.	General
	WR15D	Grey (R,W,W) (R,W,W)	Conductor 0.18/20 Nom. O.D. $\phi 6.8\text{mm}$	"	"
	WR16	Grey (R,W,W)	Conductor 0.18/20 Nom. O.D. $\phi 5.8\text{mm}$	Outer: Silicon insulating sheath. Inner: Copper shield.	High Temp.
	WR17	White (R,W,W)	Conductor 0.18/12 Nom. O.D. $\phi 4.0\text{mm}$	Outer: Stainless Steel shield. Inner: Glass insulating sheath.	"
	WR17D	White (R,W,W) (R,W,W)	Conductor 0.18/12 Nom. O.D. $\phi 5.0\text{mm}$	"	"
	WR18	Grey (R,W,W)	Conductor 0.18/7 Nom. O.D. $\phi 3.5\text{mm}$	Heat-resistant PVC insulating sheath.	General

Other special types are also available. (R=Red, W=White)

# THERMOWELL

(MODEL:WL)

THERMOWELL (Drilled Bar Stock Type Protection Tube) is usually being used to ensure longer service life under critical conditions such as very corrosive gases or liquids, high temperature, high pressure, vibration, shock or high flow velocity.

At YAMARI, various THERMOWELLS durable under these conditions are manufactured.

## THERMOWELL Bores & Depths

Bore (mm)	Max.Depth (mm)
4.0	500
5.5	700
7.0	800
8.5	1,000
10.0	1,200
11.0	1,200
12.0	1,200
16.0	1,200



## THERMOWELL Raw Material Sizes

### Round Bar (O.D.): mm

25, 26, 28, 30, 32, 34, 36, 38, 40, 42, 44, 46, 48, 50, 55

### Hexagonal Bar: mm

26, 29, 32, 35, 38, 41

## THERMOWELL Standard Materials

304 SS, 316 SS, 316L SS, 310S SS, 321 SS, Inconel, Hastelloy B, Hastelloy C, Hastelloy X, Monel, Nickel and its alloys, 50Co-30Cr, Titanium and its alloys. Other special materials are also available upon request.

## Tests and Inspection

### ○ Pressure Test

N<sub>2</sub> gass pressure test up to 10MPa is conducted upon request.

### ○ Hydrostatic Pressure Test

Internal pressure test up to 40MPa is conducted upon request.

### ○ X-Ray Inspection

X-ray inspection to insure uniform wall thickness or complete finish is also performed upon request.



## Flanges

### JIS Flange

#### Flat Face (FF)

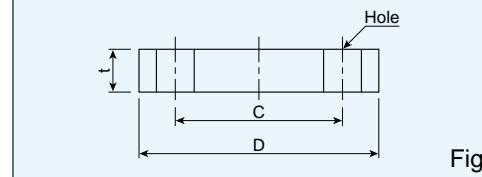


Fig.1

#### Raised Face (RF)

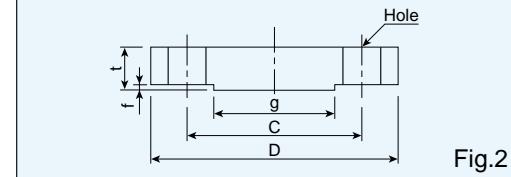


Fig.2

### Dimensional Specifications

Flange Rating	Size A	Size B	D	t	f	g	C	f	No. of Bolt Holes	Hole Dia.	Bolt Size	Unit : mm	Nom. Weight(kg)
JIS 5K	15	1/2	80	9	1	44	60	1	4	12	M10	0.32	
	20	3/4	85	10	1	49	65	1	4	12	M10	0.41	
	25	1	95	10	1	59	75	1	4	12	M10	0.52	
	32	11/4	115	12	2	70	90	2	4	15	M12	0.91	
	40	11/2	120	12	2	75	95	2	4	15	M12	0.99	
JIS 10K	15	1/2	95	12	1	51	70	1	4	15	M12	0.63	
	20	3/4	100	14	1	56	75	1	4	15	M12	0.78	
	25	1	125	14	1	67	90	1	4	19	M16	1.22	
	32	11/4	135	16	2	76	100	2	4	19	M16	1.66	
	40	11/2	140	16	2	81	105	2	4	19	M16	1.80	

### ANSI Flange

#### Raised Face (RF)

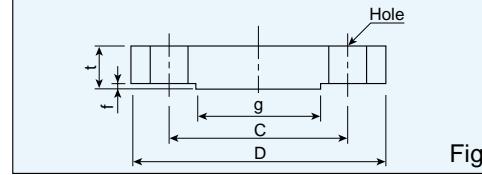


Fig.3

#### Ring Joint (RTJ)

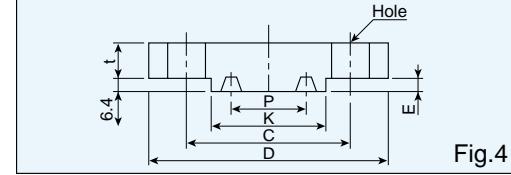


Fig.4

#### Raised Face (RF)

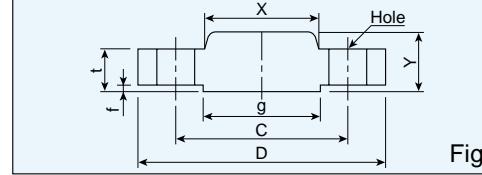


Fig.5

#### Ring Joint (RTJ)

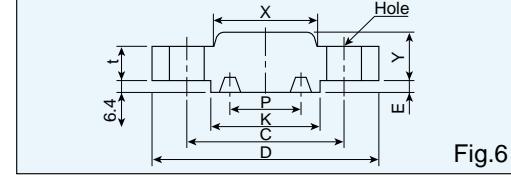


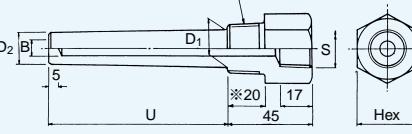
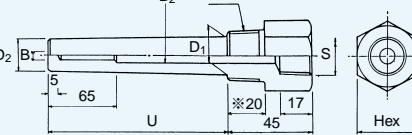
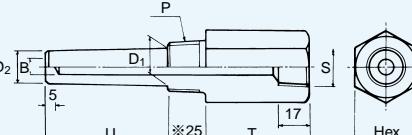
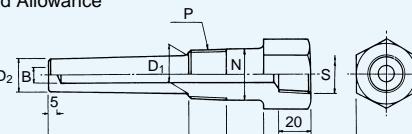
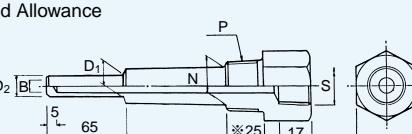
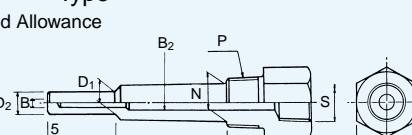
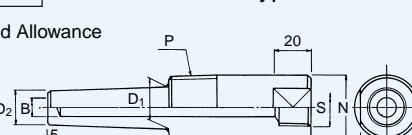
Fig.6

### Dimensional Specifications

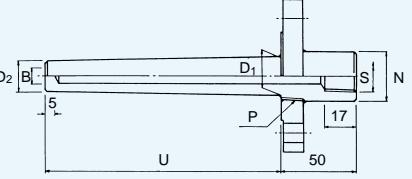
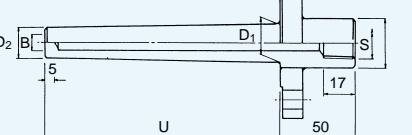
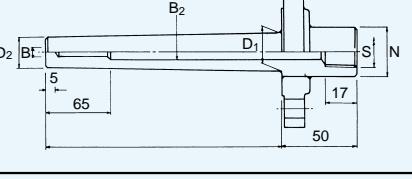
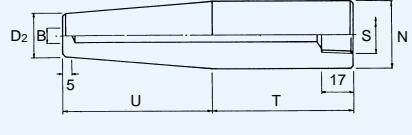
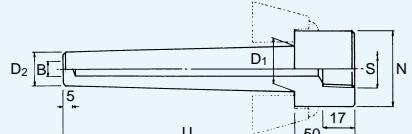
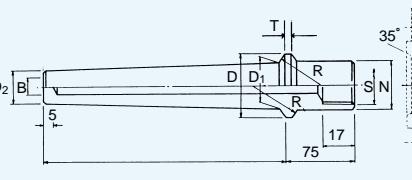
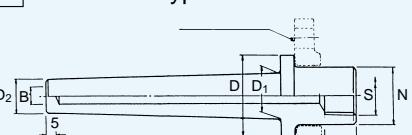
Flange	Size A	Size B	D	Min.t	f	g	C	No. of Bolt Holes	Hole Dia.	Bolt Size (inch)	Nom. Weight(kg)		Hub		RTJ	
											X	Y	Min.K	P	E	
ANSI 150lbs	15	1/2	89	11.5	1.6	35.1	60.5	4	15.8	1/2	0.43	30.2	16.0	--	--	
	20	3/4	99	13.0	1.6	42.9	69.9	4	15.8	1/2	0.62	38.1	16.0	--	--	
	25	1	108	14.5	1.6	50.8	79.2	4	15.8	1/2	0.87	49.5	18.0	63.5	74.62	6.4
	32	11/4	117	16.0	1.6	63.5	88.9	4	15.8	1/2	1.16	58.7	21.0	73.5	57.15	6.4
	40	11/2	127	18.0	1.6	73.2	98.6	4	15.8	1/2	1.54	65.1	22.4	83.0	65.07	6.4
ANSI 300lbs	15	1/2	95	14.5	1.6	35.1	66.5	4	15.8	1/2	0.65	38.1	22.4	51.0	34.14	6.4
	20	3/4	117	16.0	1.6	42.9	82.5	4	19.0	5/8	1.09	48.0	25.4	63.5	42.88	6.4
	25	1	124	18.0	1.6	50.8	88.9	4	19.0	5/8	1.38	54.0	27.0	70.0	50.80	6.4
	32	11/4	133	19.5	1.6	63.5	98.6	4	19.0	5/8	1.82	63.5	27.0	63.5	60.32	6.4
	40	11/2	155	21.0	1.6	73.2	114.5	4	22.4	3/4	2.70	70.0	30.3	90.5	68.28	6.4
ANSI 400lbs & 600lbs	15	1/2	95	14.5	6.4	35.1	66.5	4	15.8	1/2	0.76	38.1	22.4	51.0	34.14	6.4
	20	3/4	117	16.0	6.4	42.9	82.6	4	19.0	5/8	1.27	48.0	25.4	63.5	42.88	6.4
	25	1	124	18.0	6.4	50.8	88.9	4	19.0	5/8	1.59	54.0	27.0	70.0	50.80	6.4
	32	11/4	133	21.0	6.4	63.5	98.5	4	19.0	5/8	2.24	63.5	28.5	79.5	60.32	6.4
	40	11/2	155	22.5	6.4	73.2	114.5	4	22.4	3/4	3.30	70.0	32.0	90.5	68.28	6.4
ANSI 900lbs & 1,500lbs	15	1/2	121	22.5	6.4	35.1	82.5	4	22.4	3/4	1.79	38.1	32.0	60.5	39.67	6.4
	20	3/4	130	25.5	6.4	42.9	88.9	4	22.4	3/4	2.40	44.5	35.1	67.0	44.45	6.4
	25	1	149	28.5	6.4	50.8	101.6	4	25.4	7/8	3.44	52.5	41.2	71.5	50.80	6.4
	32	11/4	159	28.5	6.4	63.5	111.3	4	25.4	7/8	3.95	63.5	41.2	81.5	60.32	6.4
	40	11/2	178	32.0	6.4	73.2	124.0	4	28.5	1	5.41					

# Standard Thermowells

(MODEL:WL)

<b>WL·01</b> Hexagonal Screwed-in Type ※ Thread Allowance	 <p>Order Code : WL·01 / [316] - [250] / [R ½] - [9] / [15]      Model No. Material "U" Length "P" Thread Std. "B" Bore "D" Dia.      × [18] - [45] / *20 / 29 × 33.5Hex - [Rc ½]      "D" Dia For Tapered Well Only Factory Standard Unless Otherwise Specified "S" Thread Std.</p>
<b>WL·11</b> Hexagonal Screwed-in Type ※ Thread Allowance	 <p>Order Code : WL·11 / [304] - [300] / [R ¾] - [8.5×65] / [11] / [17] × [21] - [45] / *20 / 35 × 40.4Hex - [Rc ½]      Model No. Material "U" Length "P" Thread Std. "B" Bore Size      "B" Dia "D" Dia "D" Dia For Tapered Well Only Factory Standard Unless Otherwise Specified "S" Thread Std.</p>
<b>WL·12</b> Hexagonal Lagging Extension Type ※ Thread Allowance	 <p>Order Code : WL·12 / [310] - [450] / [R1] - [11] / [17] × [26] - [75] - [*25/38×43.9Hex] - [Rc ½]      Model No. Material "U" Length "P" Thread Std. "B" Bore "D" Dia.      "B" Dia "D" Dia "T" Length "N" Factory Standard Unless Otherwise Specified "S" Thread Std.</p>
<b>WL·02</b> Hexagonal Lagging Extension Type ※ Thread Allowance	 <p>Order Code : WL·02 / [321] - [300] / [R1] - [11] / [17] × [26] - [75] × [34] - [*25/34/41×47.3Hex] - [Rc ½]      Model No. Material "U" Length "P" Thread Std. "B" Bore      "D" Dia "D" Dia "T" Length "N" Factory Standard Unless Otherwise Specified "S" Thread Std.</p>
<b>WL·21</b> Hexagonal Heavy Duty Type ※ Thread Allowance	 <p>Order Code : WL·21 / [321] - [350×65] / [R1½] - [11] / [17] × [26] - [34] - [50] / *25 / 50 × 57.7Hex - [Rc ½]      Model No. Material "U" Length "P" Thread Std. "B" Bore      "D" Dia "D" Dia "N" Factory Standard Unless Otherwise Specified "S" Thread Std.</p>
<b>WL·22</b> Hexagonal Heavy Duty Type ※ Thread Allowance	 <p>Order Code : WL·22 / [316] - [400×65] / [R1] - [7×65] / [11] / [17] × [26] - [34] - [50] / *25 / 35 × 40.4Hex - [Rc ½]      Model No. Material "U" Length "P" Thread Std. "B" Bore Size "D" Dia.      "D" Dia "D" Dia "N" Factory Standard Unless Otherwise Specified "S" Thread Std.</p>
<b>WL·04</b> Screwed-in Weld Type ※ Thread Allowance	 <p>Order Code : WL·04 / [304] - [300] / [R ¾] - [11] / [17] × [21] - [75] - [28] - *20 - [Rc ½]      Model No. Material "U" Length "P" Thread Std. "B" Bore "D" Dia.      "D" Dia For Tapered Well Only "T" Length "N" "S" Thread Std.</p>

Other special types are also available upon request.

<b>WL·05</b> Flanged (Screwed-in) Type	 <p>Order Code : WL·05 / [304] - [500] / [R ¾] / JIS10K20ARF / [304]      Model No. Material "U" Length "P" Thread Std. Flange Rating Material 304SS      - [11] / [17] × [21] - [50×28] - [Rc ½]      "B" Dia "D" Dia "D" Dia For Tapered Well Only Neck Dimension Length × "N" "S" Thread Std.</p>
<b>WL·06</b> Flanged (Weld) Type	 <p>Order Code : WL·06 / [316] - [1250] / JIS10K20ARF / [316]      Model No. Material "U" Length Flange Rating Material 316SS      - [9] / [15] × [18] - [50×28] - [Rc ½]      "B" Dia "D" Dia "D" Dia For Tapered Well Only Neck Dimension Length × "N" "S" Thread Std.</p>
<b>WL·61</b> Flanged (Weld) Type	 <p>Order Code : WL·61 / [310] - [600] / ANSI1"600LBRF / [310]      Model No. Material "U" Length Flange Rating Material 310SS      - [8.5×65] / [11] / [17] × [26] - [50×34] / [Rc ½]      "B" Bore "D" Dia "D" Dia For Tapered Well Only Neck Dimension Length × "N" "S" Thread Std.</p>
<b>WL·07</b> Plain Weld Type	 <p>Order Code : WL·07 / [304] - [300] - [9] / [17] - [75×38] - [Rc ½]      Model No. Material "U" Length "B" Bore "D" Dia      Neck Dimension Length × "N" "S" Thread Std.</p>
<b>WL·08</b> Weld Type	 <p>Order Code : WL·08 / [321] - [500] - [11] / [22] × [25] - [50×41] - [Rc ½]      Model No. Material "U" Length "B" Bore "D" Dia      "D" Dia For Tapered Well Only Neck Dimension Length × "N" "S" Thread Std.</p>
<b>WL·09</b> Ball Joint Type	 <p>Order Code : WL·09 / [316] - [1300] / 25.4R × 34.9D × 3.2T      Model No. Material "U" Length Ball Joint Dimension "R" × "D" × "T"      - [10] / [14.3] / [19] - [75×26.6] - [Rc ½]      "B" Bore "D" Dia "D" Dia For Tapered Well Only Neck Dimension Length × "N" "S" Thread Std.</p>
<b>WL·10</b> Van Stone Type	 <p>Order Code : WL·10 / [304] - [250] / 50×6.5 - [11] / [17] × [26] - [65×34] - [Rc ½]      Model No. Material "U" Length Raised Face "D" × "Q" "B" Bore      "D" Dia "D" Dia For Tapered Well Only Neck Dimension Length × "N" "S" Thread Std.</p>

Other special types are also available upon request.

## Inspections and Tests

At YAMARI, all products (Mica Type, RESIMIC®, RESISLIM and Thermowell) are inspected and tested before delivery in accordance with the following inspection procedures.

### 1. Check on Appearance and Structure:

Visual inspection is made on joints, junctions, welds, name plate and other parts.

Color penetration check also made on welds.



### 2. Dimensional Check:

Dimensions specified in the drawing are checked by a scale or calipers.

Unless otherwise specified, dimensional check is made according to the tables below.

#### Length of Mica Type RTD      Unit:mm

Nominal Length	Tolerance
Under 1,000	±3.0
1,000~2,000	±5.0
Above 2,000	±7.0

#### Length of RESIMIC® and RESISLIM      Unit:mm

Nominal Length	Tolerance
Under 250	±3.0
250~1,000	±5.0
Above 1,000	±1.0%

Note : For those assembled with protection tube or thermowell, the length within the range of giving no functional trouble is regard as passed.

### 3. Insulation Resistance Inspection

Insulation resistance is checked at room temperature by a DC 100V or 500V megohmeter in accordance with the following table.

Type of RTD	Voltage Applied	Insulation Resistance
Mica Type RTD	500V D.C.	Above 10MΩ
RESIMIC®, RESISLIM (<φ2.0)	100V D.C.	Above 20MΩ
RESIMIC®, RESISLIM	500V D.C.	Above 100MΩ

### 4. Temperature Resistance Calibration

Each product is calibrated on resistance value at ice point (0°C) and/or boiling point of water (100°C). Comparison test in the range of -50°C to +500°C or the fixed point test at respective freezing points of Indium, Tin, Cadmium or Zinc are also conducted upon request.

Metal	Freezing Temp. ITS-90(°C)	Accuracy (°C)
Indium (In)	156.5985	※
Tin (Sn)	231.928	±0.01
Cadmium (Cd)	321.069	※
Zinc (Zn)	419.527	±0.001

※= Accuracy varies depending on respective purities of the metals refined.

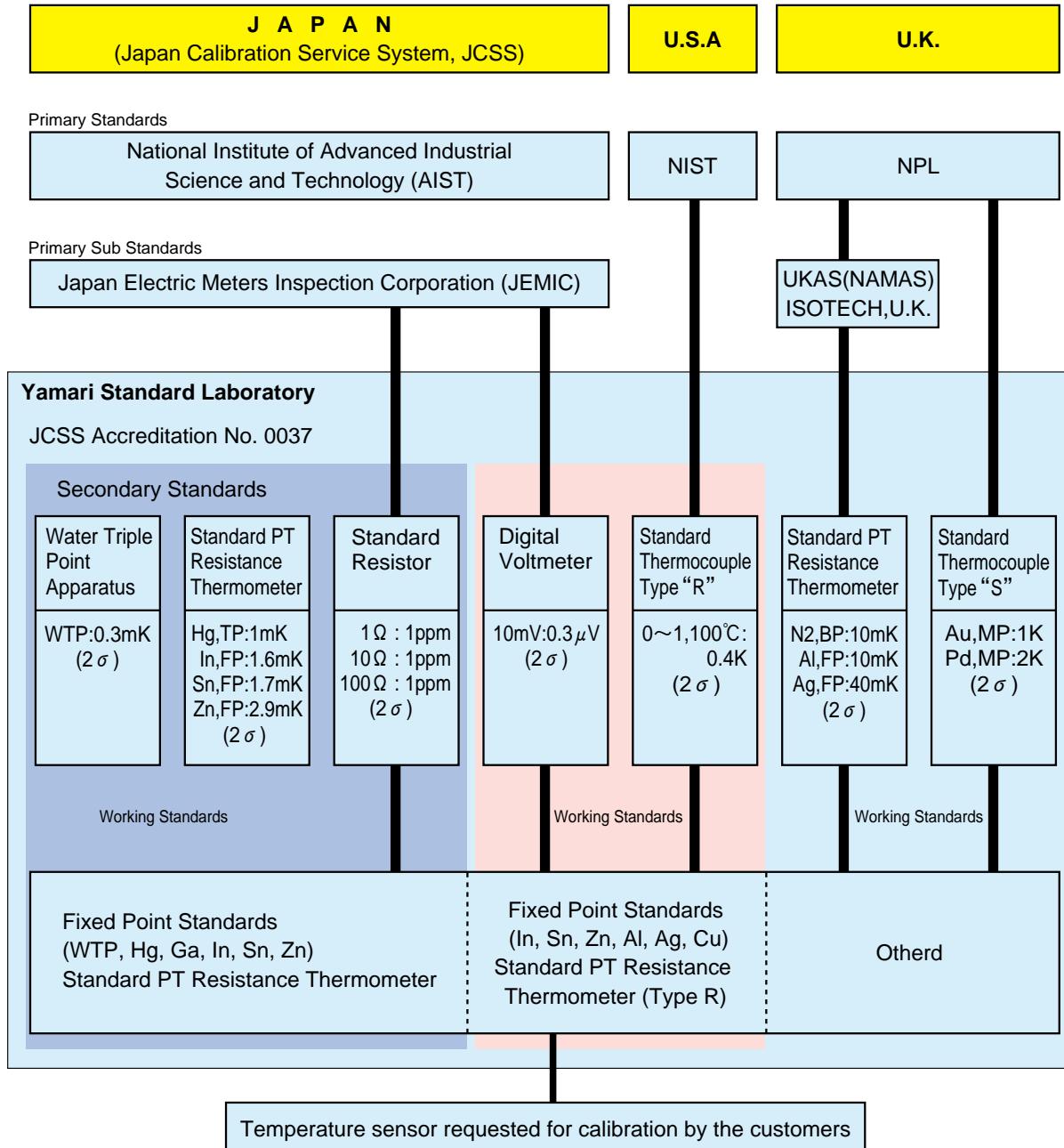


### 5. Others Tests

Voltage Withstand Test, X-Ray Test, Vibration Test, Pressure Test, Helium Leak Test, etc. are also performed upon request.

## Temperature Calibration Services

### Traceability System of Temperature Laboratory



AIST : National Institute of Advanced Industrial Science and Technology

NIST : National Institute of Standards and Technology

NPL : National Physical Laboratory

UKAS : United Kingdom Accreditation Service

NAMAS : National Measurement Accreditation Service

JEMIC : Japan Electric Meters Inspection Corporation

JCSS : Japan Calibration Service System



## Chemical Resistance of Protection Tube Material

Note: A = Almost no corrosion in critical conditions. B = Small corrosion but permissible in general use other than specific parts.

C = Heavy corrosion and unsuitable

# OVERSEAS AFFILIATED COMPANIES

## M.I. CABLE TECHNOLOGIES, INC. (MICT)

Establishment : October 1995  
Annual Turnover : CA\$6,100,000  
Address : Bay6, 5905-11th Street S.E. Calgary Alberta Canada T2H2A0  
TEL: 403-571-8266 FAX: 403-571-8267  
<http://www.mict.ab.ca>  
CA\$1,350,000.00

Capital : 33  
Number of Employees : Manufacturing and Sales of Various Kinds of MI Thermocouple Cable  
Major Businesses : MI Extension Cable, MI Heat Tracing Cable



THERMOSENSOR TECHNOLOGIES PTE. LTD. (TST)

Establishment : November 1997  
Annual Turnover : S\$4,500,000  
Address : 61 Tuas View Walk 2 Westlink Techpark Singapore 637630  
TEL: 065-268-0090 FAX: 065-262-0013  
<http://www.thermosensor.com>  
Capital : S\$800,000.00  
Number of Employees : 33  
Major Businesses : Manufacturing and Sales of Thermocouples, Resistance Temperature Detectors and Thermowells  
Sales Area : Southeast Asia except P.R.China, Taiwan, Korea

